

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - 440C STAINLESS STEEL, HEAT TREATED STUD - 440C STAINLESS STEEL, ZONE HARDENED NEEDLE ROLLER(S) - 440C STAINLESS STEEL, HEAT TREATED WASHER - 440C STAINLESS STEEL, HEAT TREATED	CUSTOMER PART#	$\begin{array}{r} XX = \pm .01 \\ XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1' \\ INCH [METRIC] \\ FRACTION = \pm 1/32 \end{array}$	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVI	SION	PART NAME: ASSEM	3LY	PRODUCT TY	PE: SC
	<u>E</u> NGINEERING <u>C</u> HA	ANGE <u>O</u> RDER NOTE		AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
SEAL(S) - SYNTHETIC			D	HG	GJP	MD	KR	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	6/4/2020	10/12/2000	5/28/2020	5/5/2017	1 OF 2