	ISO/ABMA BASIC LOAD RATINGS			
	Lbs	Newtons	Rating	
1 [10,472	46,580	DYNAMIC	
	20,824	92,630	STATIC	

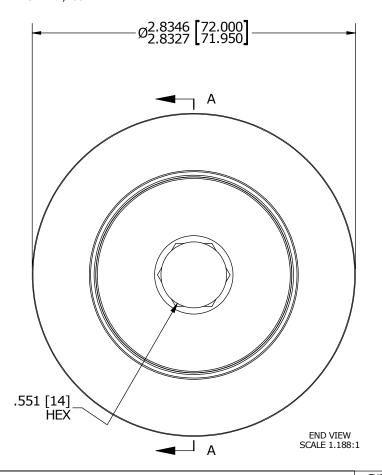
MAXIMUM CLAMPING TORQUE				
Thread Type	Nm	Inch Lbs		
DRY	216	1912		
LUBRICATED	108	956		

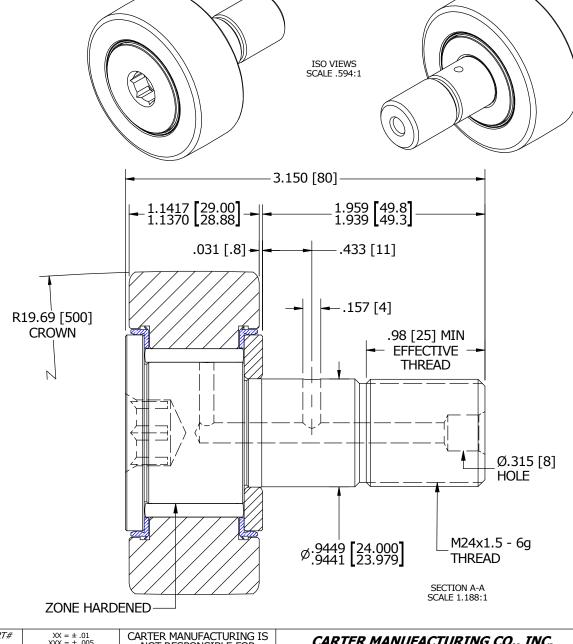
TRACK ROLLER LOAD RATINGS					
RATING	Newtons	Lbs			
DYNAMIC	38,840	8,732			
STATIC	65,400	14,703			

RECOMMENDED MOUNTING HOLE Ø					
Limit	mm	Inch			
MIN	24.000	.9449			
MAX	24.021	.9457			

NOTES:

- 1. BEARING IS PACKED WITH NLGI GRADE 2, LITHIUM BASED GREASE (UNLESS OTHERWISE SPECIFIED)
- 2. ALL EXPOSED STEEL SURFACES HAVE BLACK OXIDE
- 3. LIMITING SPEEDS:
 - A. GREASE = 2,100 RPM
 - B. OIL = 2,700 RPM





MATERIAL NOTES:

OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED SEAL - SYNTHETIC

CUSTOMER PART# $XX = \pm .01$ $XXX = \pm .005$ $XXXX = \pm .0005$ ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32 ENGINEERING CHANGE ORDER NOTE

MS NO.

NSN NO

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS

CARTER MANUFACTURING CO., INC.
GRAND HAVEN, MICHIGAN 49417

MCNB-72-SB

DRAWING NO.

<i>REVI</i>	SION	PART NAME: ASSEMBLY			
۸	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
A	HG	SGW	MD	KR	NOTED
REVISON BY	DATE	DATE	DATE	DATE	SHEET
SGW	5/12/2015	2/11/2015	5/12/2015	5/27/2015	1 OF 2