ISO/ABMA BASIC LOAD RATINGS				
Rating	Newtons	Lbs		
DYNAMIC	20,300	4,564		
STATIC	34,130	7,673		

MAXIMUM CLAMPING TORQUE					
Thread Type	Nm	Inch Lbs			
DRY	57	504			
LUBRICATED	28.5	252			

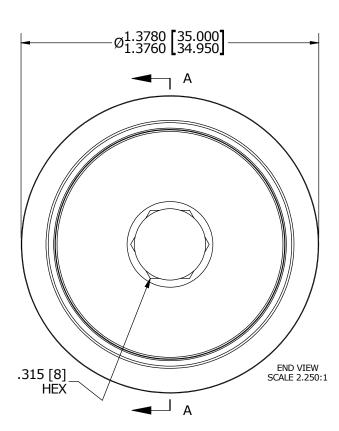
TRACK ROLLER LOAD RATINGS				
RATING	Newtons	Lbs		
DYNAMIC	16,970	3,815		
STATIC	28,500	6,407		

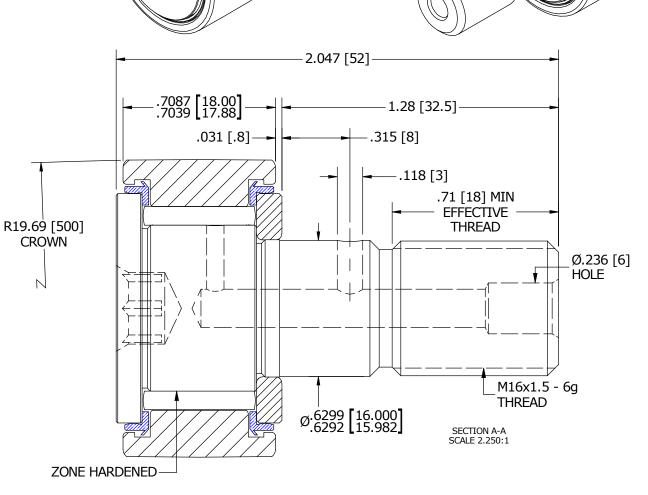
RECOMMENDED MOUNTING HOLE Ø			
Limit	mm	Inch	
MIN	16.000	.6299	
MAX	16.018	.6306	

NOTES:

- 1. BEARING IS PACKED WITH NLGI GRADE 2, LITHIUM BASED GREASE (UNLESS OTHERWISE SPECIFIED)

 2. ALL EXPOSED STEEL SURFACES HAVE BLACK OXIDE
- 3. LIMITING SPEEDS:
 - A. GREASE = 4,200 RPM
 - B. $OIL = 5,500^{\circ} RPM$





ISO VIEWS SCALE 1.125:1

NSN NO.

MCNB-35-SB

DRAWING NO.

MATERIAL NOTES:

OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED SEAL - SYNTHETIC

CUSTOMER PART#	$XX = \pm .01$ $XXX = \pm .005$ $XXXX = \pm .0005$ $ANGLES = \pm 1$	NOT RESPO	FACTURING IS NSIBLE FOR CAL ERRORS	CARTE	FR MANUFAC GRAND HAVEN, I	CTURING CO MICHIGAN 49417)., INC.
	INCH [METRIC] FRACTION = ± 1/32		REVISION		PART NAME: ASSEMBLY		
<u>E</u> NGINEERING <u>C</u> HANGE <u>O</u> RDER NOTE			AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
			HG	SGW	MD	KR	NOTED
		REVISON BY	DATE	DATE	DATE	DATE	SHEET
		SGW	2/10/2015	10/29/2014	1/27/2015	8/13/2015	1 OF 2