



MATERIAL NOTES: OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLERS - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED	CUSTOMER PART#		XX = ± .01 XXX = ± .005 XXXX = ± .0005 ANGLES = ± 1° INCH [METRIC] FRACTION = ± 1/32		CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417				
					REVISION		PART NAME: ASSEMBLY				
	ENGINEERING CHANGE ORDER NOTE				C	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	
						DB	EMD	SGW	KR	NOTED	
					REVISION BY	DATE	DATE	DATE	DATE	SHEET	
				MD	9/17/2013	7/13/2006	9/17/2013	10/25/2010	1 OF 2		